



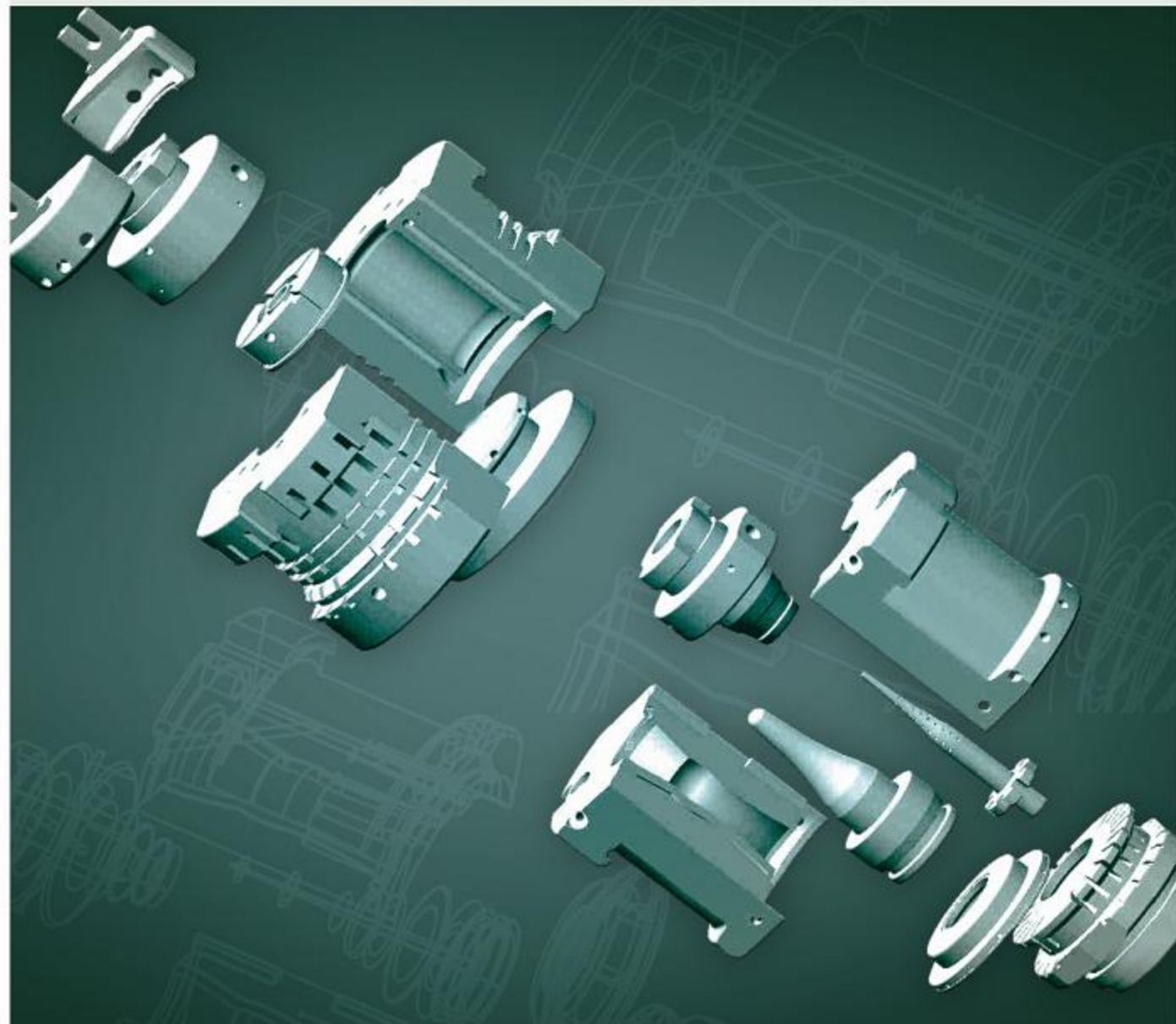
常熟市建华模具有限责任公司
CHANGSHU JIANHUA DIE SETS CO.,LTD.

地址：中国江苏省常熟市沙家浜镇
ADD: Shajiabang Town, Changshu City, Jiangsu Province, China.
总机 (TEL): 0086-512-52501847 52506762
传真 (FAX): 0086-512-52501406 52500838
网址: <http://www.jhmould.com>
电子信箱: E-mail: mjhm@163.net

2009版



JIANHUA
MOULD



企业理念 Enterprise's Idea

务实、进取的建华模具始终奉行永恒的金三角理念，强化“顾客满意度、公司的获利率和员工的成就感三者密不可分，且必须同步提升，保持均衡的发展速度”这一前瞻性的观念，这是建华模具搏击商海的致胜利器。

JIANHUA MOULD always keeps the “Golden Triangle” concept in mind with the attitude of pragmatic and progressive, which emphasizes the foresighted concept the three inseparable aspects: “customers' satisfaction, company's profit margin and employees' sense of achievement”, which should be improved synchronously at the balanced growth speed. These are the key points for JIANHUA MOULD to be successful in business.



企业简介 Brief Introduction

建华模具位于名闻遐迩的沙家浜，距国际都市上海100公里。始建于1976年，有着30多年玻璃模具的设计、制造加工的经验。经过不断的革新、发展、壮大，公司目前下设如下三个加工车间：铸造车间、器皿模具车间、瓶罐模具车间，是中国玻璃模具制造行业中规模最大、产量最大、品种最全、品质最优的现代化企业之一。

——铸造车间

主要研发、制造各种合金铸铁模具铸件及铜合金铸件。

——器皿模具车间

主要设计、制造杯、盘、碗、煲、烟灰缸、扎壶、玻璃砖、花瓶等玻璃器皿模具及压机抱钳。

——瓶罐模具车间

主要设计、制造啤酒瓶、饮料瓶、食品瓶、化妆瓶、药用瓶等的模具。

公司坚持“诚实守信、品质第一”的经营宗旨，竭力为客户提供价格合理、交货快速、品质优良的产品及周到的服务。本着这样的宗旨及理念，产品远销欧美及世界，在国内外享有极高的声誉。

我们真诚希望通过“产品与产品”的连接，实现“心与心”的交流，共同发展，共创繁荣。

JIANHUA MOULD is located in Shajiabang, the famous town of Changshu City, about 100km away from Shanghai, the international metropolitan city. It was founded in 1976, has more than 30 years' experience in designing and manufacturing of glass moulds. After many years' renovating, developing and growing, JIANHUA MOULD has three branches Section at present, including Foundry Section, Tableware Mould Section and Container Mould Section. Now, we are one of the leading modern companies in glass mould manufacturing industry in China, with the largest production scale, the largest output, the most complete varieties and best quality.

Foundry Section

Foundry Plant is for researching, developing and manufacturing all kinds of alloy castings of cast iron and brass.

Tableware Mould Section

It mainly designs and manufactures glassware moulds for cups, plates, bowls, soup-pots, ashtrays, pots, glass bricks and flower vases, mould holders for I.S. machine, etc.

Container Mould Section

This plant is mainly responsible for designing and manufacturing of moulds for beer bottles, beverage bottles, food bottles, cosmetics bottles, pharmaceutical bottles, etc.

JIANHUA MOULD keeps the principle of “Being Honest and Keeping Promises, Quality First”, and tries our possible to provide customers with reasonable price, rapid delivery, excellent quality and considerate service. Based on such a principle and idea, our products are sold to Europe, USA and other areas, JIANHUA MOULD enjoys great prestige both at home and abroad.

By “products communicating”, we sincerely hope to achieve “spiritual touching”, “developing and progressing” with our customers together.



质量体系 Quality System

建华模具产品定位于高端市场，在生产容量不是无限的情况下，为一流的玻璃制造商制造配套高档玻璃模具一直是公司的目标及努力的方向。

为了保证产品质量的持续稳定，经过持续不断的努力，在2000年获得国际认证机构的证书。

从原材料到成品的所有工序和产品都由先进的检测设备和专业的品管人员严加控制，保证完全符合质量要求且达到高质量水平。

通过“全面质量管理体系”来持续不断提高模具品质，以满足或超越客户期望。

JIANHUA MOULD sets its position for high class market. Under such circumstances of not limitless production capacity, it has been our target and aim to provide first class glass product manufacturers with high class glass moulds.

In order to guarantee continuous stability of our products, through our continuous efforts, we have obtained the certificate of ISO9001-2000 from international certification authority in 2000.

All procedures from purchase of raw material to finished products are strictly controlled by Q.C. with advanced testing and inspection facilities so that our products fully correspond to quality requirement and reach high quality level.

We continuously improve the quality of moulds through TQM so as to satisfy and surmount customer's expectation.



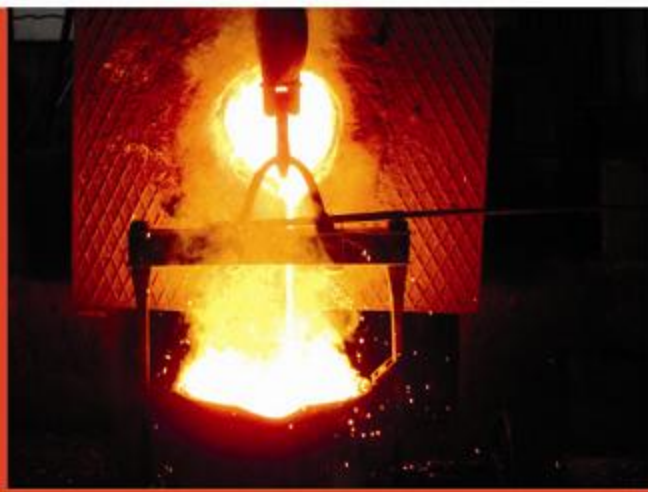
ISO9000证书



器皿模具 Tableware Mould



铸造车间 Foundry Section



建华模具铸造车间主要为公司自己的瓶罐车间及器皿模具车间提供铸件，同时也为国内外玻璃模具同行提供严要求、高标准的模具铸件。

模具是保证玻璃产品质量的关键，而模具材质就是模具本身的关键。深知铸件质量的重要性，公司建立了两个具有现代化的铸造车间，从而直接控制模具铸件的质量，并且充分保证原材料铸件向机加工厂的快速供应。

为保证铸件的高质量，通过计算机系统严密监控铸件的浇铸温度、化学成份、金相结构和硬度；通过光谱分析仪能够迅速的完成化学成份的检测。

通过分析研究模具在机加工及玻璃厂高温、高速生产运作中对耐热、耐磨、抗腐蚀、抗疲劳等模具材料特性要求，开发了十多种铸铁材料来分别适用于不同的模具组件，及四种铜合金材料来满足高速运转的玻璃生产设备的需要。

公司具有胜于同行的较强的研发能力，还可根据客户特殊要求，研究开发新的模具材料。

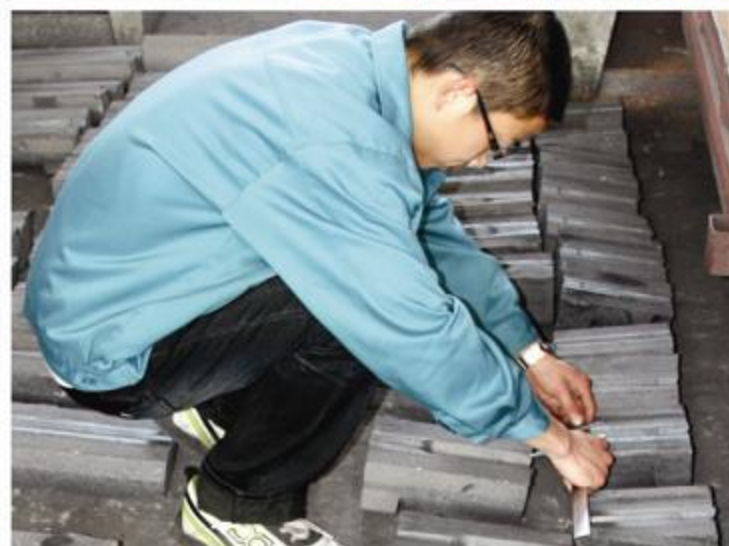
The Foundry Section of JIANHUA MOULD mainly produces castings for our own machining plants, and also provides high quality castings for some other glass mould manufacturers worldwide.

Mould is the key to guarantee the quality of glass products; moreover, material is the key point of mould, we are totally aware of the importance of the quality of castings. So we have established 2 modern foundry workshops to achieve direct control of the castings quality, to ensure prompt delivery to our machining workshops.

To guarantee high quality of castings, we strictly supervise casting temperature, chemical composition, micro structure and hardness of castings via computer system; we can also do chemical composition analyzing rapidly by Spectrum equipment.

By analyzing special requirements of material in heat resistance, abrasion resistance, erosion resistance, fatigue resistance under high temperature and high speed operating, we have developed more than 10 kinds of cast iron material, different components and 4 brass alloys to meet the requirements of high speed running glass manufacturing industry.

JIANHUA MOULD has outstanding R&D capability; we can also R&D new material according to customers' requirements.



瓶罐模具车间

Container Mould Section



建华模具瓶罐模具车间主要设计制造适用于各种机器的吹吹法、吹压法、小口吹压法的所有模具组件及配件。

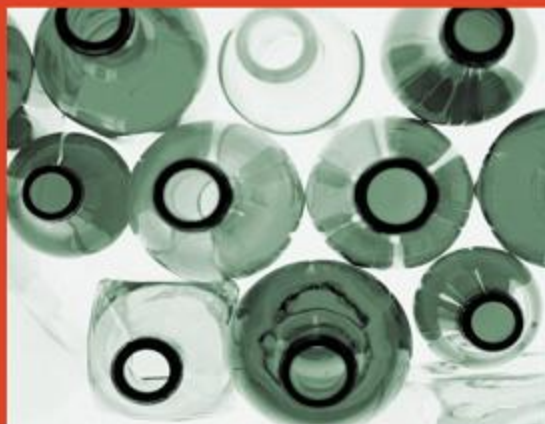
我们可为客户提供革命性的产品设计：引用先进的软件模拟来预见在制瓶过程中可能出现的问题，并制定解决方案，雏形设计和计算，冷却风的排列等等细节推敲，可明显提升玻璃产品的品位。

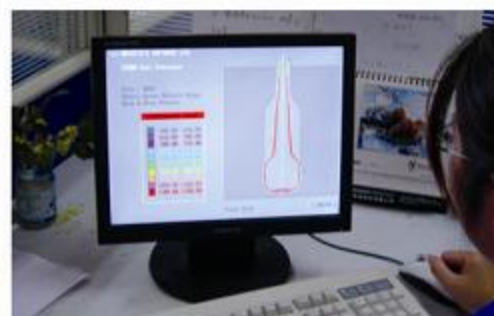
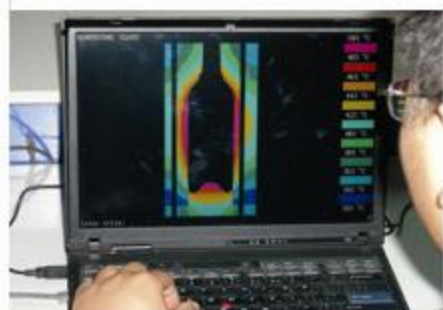
在技术与制造之间设立了一个由专业资深技师组成的工艺革新组。严格编排工艺流程及进度，充分利用资源，从而满足客户对质量及交期的特殊要求。

The Container Mould Section mainly designs and manufactures all components and accessories of mould, which applies to blow-blow processing, blow-press processing, and NNPB processing of all different machines.

We provide our customers with revolutionary product designing, apply advanced software to foresee possible problems in bottle producing and making solutions, parision designing and calculating, distribution of vents, etc, which may upgrade the quality of glass products obviously.

We have established a technology researching group consisting of experienced engineers to develop technique and production; we strictly make manufacturing process and schedule, make full use of resource to meet customers' requirements for quality and delivery.





瓶罐模具

Bottle Container Mould



器皿模具车间

Tableware Mould Section



建华模具器皿模具车间主要为世界一流的玻璃器皿制造者制造各种压制成型、吹制成型、压吹成型的器皿、厨具、灯具类模具及抱钳。

主要运用台湾、日本、德国、法国进口的不锈钢原材料来制造器皿模具，以保证模具的材料品质。

以现代化的高精度的设备来保证模具的加工精度，对于复杂图形产品，我们通过扫描样品、采用逆向功能生成3D图形，结合精湛的铁雕艺术达到产品图案“形与魂”的统一。

以创新的思路改革工装夹具，善于发现运用简易的方法来达到加工的最优效果，尤其是抱钳及H28机的模具组件的加工更是我们的强项，创新了4片口环的加工方法保证其能够任意互换，在模具生产技术领域保持领先地位。

Tableware Mould Section mainly produces tableware moulds, kitchenware moulds, lamp ornament moulds formed by press processing, blow processing, and press blow processing for the world first class glassware manufacturers.

In order to guarantee the material quality, the raw stainless steel we use, is mainly imported from Taiwan, Japan, Germany and France.

We use modern high accuracy equipments to guarantee process manufacturing precision. For complicated pattern products, by scanning samples and reverse imaging function to form 3D drawing, by combining with mastery iron carving skill to unify "appearance & spirit."

Brand-new thought to reform processing fixture. Excellent ability of discovering & using simple methods to reach best results, especially mould holder and mould components for H28 equipments. We have innovated the manufacturing process of four parts of guide ring to guarantee optional interchange, so that we can keep being in the leading position in glass mould industry.

