

recycle

dismantle

We

construct

repair

service

glass furnaces all around the world.



BRIEF HISTORY

ISO CERTIFICATION

Glasstech Refractory managed to be the first ISO certificated company between furnace contractors in Turkey.

NEW VISIONS

GR changed the vision and mission of their business due to diminishing numbers of competent workforce in industry.



FIRST ABROAD PROJECT

Şişecam Ruscam Ufa Glass Furnace **Construction Project**

1998 2007 2000

GLASSTECH REFRACTORY

Brothers separate their ways. Glasstech Refractory was established by Altan ZAZA and ipek ZAZA ÇETİN, second generation of Hasan ZAZA.

GLASSTECH REFR. GMBH

GR GMBH branch established in Germany and successfully completed Verallia's furnace contract at Lagnieu, France.

ZAZALAR CONSTRUCTION

Established by two brothers, one of them Hasan Zaza.

FIRST GLASS FURNACE

Sisecam is the first customer, Cold Repair Contract for Mersin Soda Furnace.

FIRST FURNACE STEEL STRUCTURE EXPORT

2012

Agreement with Horn Glass Ind. let us start exporting steel constructors globally



INFO



Main Office located in Istanbul, Turkey

11 Office 118 Field employees 23 years of experience on glass furnaces

35,200 t/d total capacity of assembled furnaces 45% market share in Turkey glass furnaces market

Touched
71 different furnaces
in 4 continents



iPEK ZAZA ÇETİN Bs. Physics Engineer, after professional career returned to family business in 2008, managing director of GlassTech Refractory

ALTAN ZAZA

More than 20 years of
hands-on experience,
directing all site operations
in GlassTech Refractory





VALUES

GLASSTECH REFRACTORY has two important values deep in the core which brings us to date in our success story



SAFETY

These values led us to continuously invest in

TRAINING

SUSTAINABILITY

EQUIPMENT

Thus our offer to customers are

Solution Oriented

100% on-time job completion

Daily Progress Follow-ups

Customers always know progress/plan ratio

EU Standart

Full safety equipment and training for personnel

ISO Certification

Quality certification and professional employees

Competitive Pricing

We believe in longterm customercontractor relations

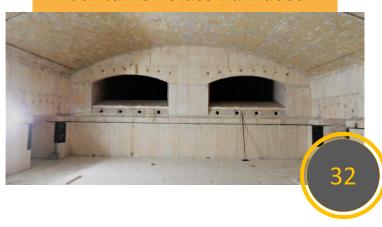


INDUSTRIAL SOLUTIONS

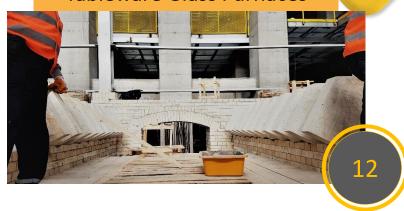
Float Glass Furnaces



Container Glass Furnaces



Tableware Glass Furnaces



Soda Furnaces

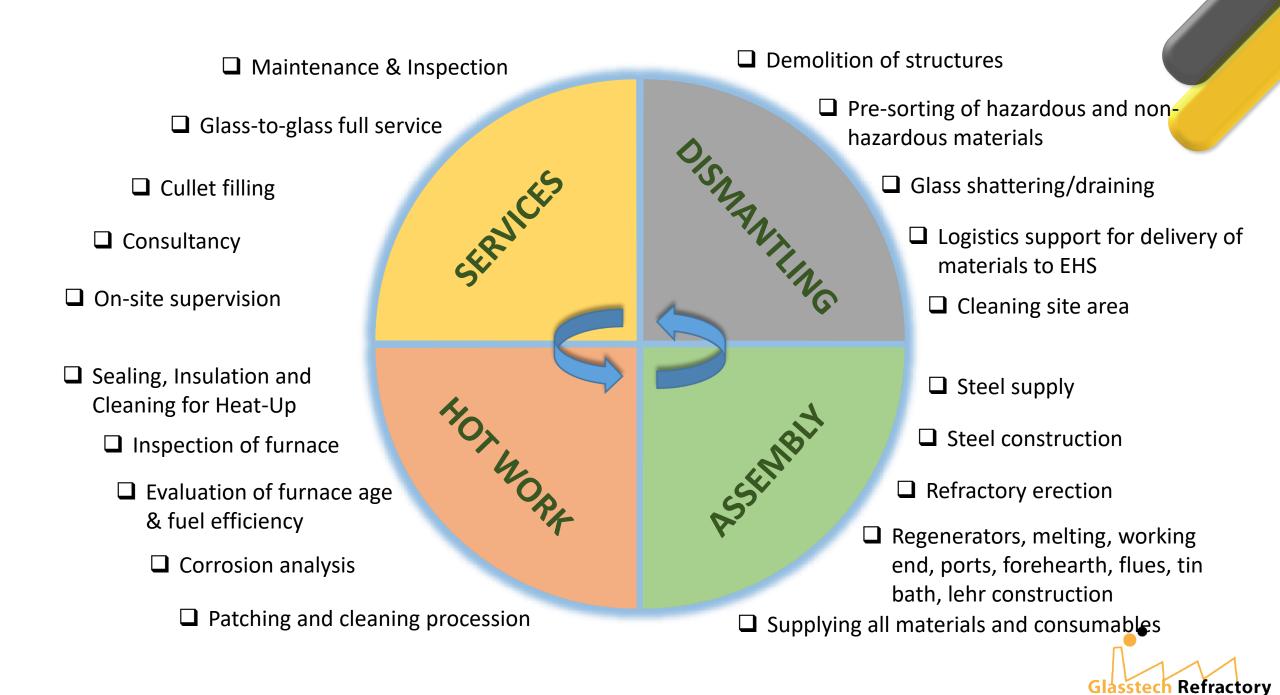


Glass Fibre Furnaces



Waste Incineration Furnaces





SERVICES – Dismantling

Dismantling Services

Equipment rental

Demolition of structures

Pre-sorting disposals and recyclables

Glass shattering or glass draining

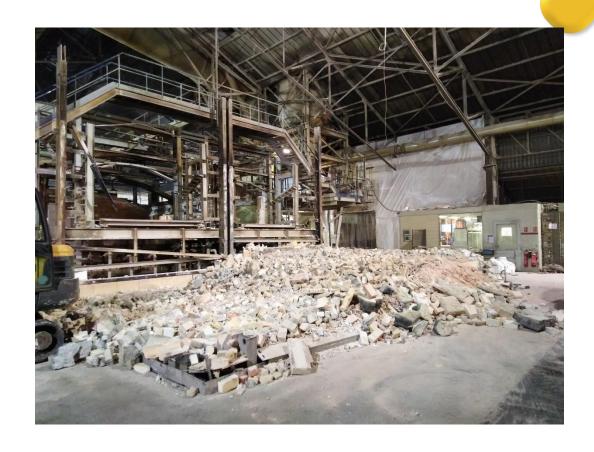
Separation of all materials, hazardous and non-hazardous

Preparation of shattered glass for cullet filling

Transportation of materials in-factory

Materials prepared to be ready for transportation according to EHS standards

Cleaning site area





SERVICES – Assembly & Cold Repair

Furnace Assembly & Cold Repair Services

Pre-assembly Inspection

Glass Shattering or Glass Draining (CR)

Refractories Demolition (CR)

Steel Dismantling (CR)

Steel Supply

Refractories Lining & Steel Installation

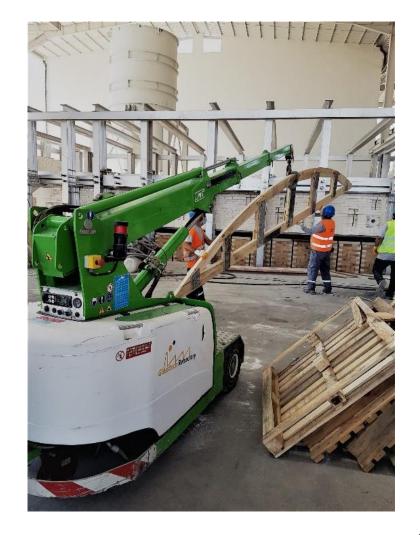
Furnace Heat Up & Take into Production

Cullet Filling

Operational Support until Molten Glass

Post-assembly Inspection

with Daily Follow-Up Reports





SERVICES – Hot Work

Example 2 Furnace Maintenance & Hot Repair Services

Hot Inspection Services

Evaluation of Furnace Age & Fuel Efficiency

Corrosion Analysis

Cleaning of Thermal Regenerators

Change of Electrode Holders

Patching Operations

Operational Support until Molten Glass

With Daily Follow-Up Reports





SERVICES - Other

Waste Incineration

All staff and equipment

Steel & Refractory assembly

Heat-Up

Post-assembly inspection



Steel Sourcing

Engineering of steel works

Sourcing

Transportation to site

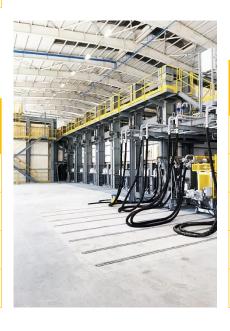
Supervision & Consultancy

Engineering consulting

On-site supervision

On-site consultancy

Productivity analysis



Glass-To-Glass Turn-key

Dismantling

Recyclables and disposals separation

Steel construction

Refractory lining

Furnace heat up and take into operation



SIGNIFICANT PROJECTS (last 5 years)

COMPANY	YEAR	CAPA(t/d)	ТҮРЕ	ASSI	DISIN	COLL	HOT	GLA	OTH
Şişecam – Turkey	2021	500	Container						X
Şişecam – Turkey	2021	500	Container			x		X	
Şişecam Soda – Turkey	2020	300	Soda			x			
Şişecam – Turkey	2020	500	Container						X
GCA – Turkey	2020	400	Container	x					X
Beşler Cam – Turkey	2020	200	Fiber Glass	x					X
Şişecam – Turkey	2020	750	Float	x					X
Şişecam – Turkey	2020	500	Container				х		X
Şişecam - Turkey	2019	750	Float	x					
Horn – Nigeria	2019	550	Container						X
Horn – Czechia	2019	300	Container						X
Verallia – France	2019	300	Container	Х	Х	Х		х	



SIGNIFICANT PROJECTS (last 5 years)

COMPANY	YEAR	CAPA(t/d)	TYPE	ASSI	DISI	COLL	HOI	GLA	oth
Şişecam – Turkey	2018	300	Lime			X			
Lav — Turkey	2018	300	Tableware			X			X
Şişecam – Turkey	2018	500	Container			х			X
Şişecam – Turkey	2018	500	Container	X					
Turkmencam – Turkmenistan	2017	250	Float	х					
Turkmencam – Turkmenistan	2017	50	Container	x					
Lav — Turkey	2017	250	Tableware			Х			Х
Duzce Cam – Turkey	2016	800	Float	X					Х
Paşabahçe – Turkey	2016	200	Tableware				X		
Paşabahçe – Turkey	2016	200	Tableware				X		X
Anadolu Cam – Turkey	2016	300	Container		Х	Х		Х	
Buski – Turkey	2016	350	Waste Inc.	Х					Х



QUALITY CERTIFICATES

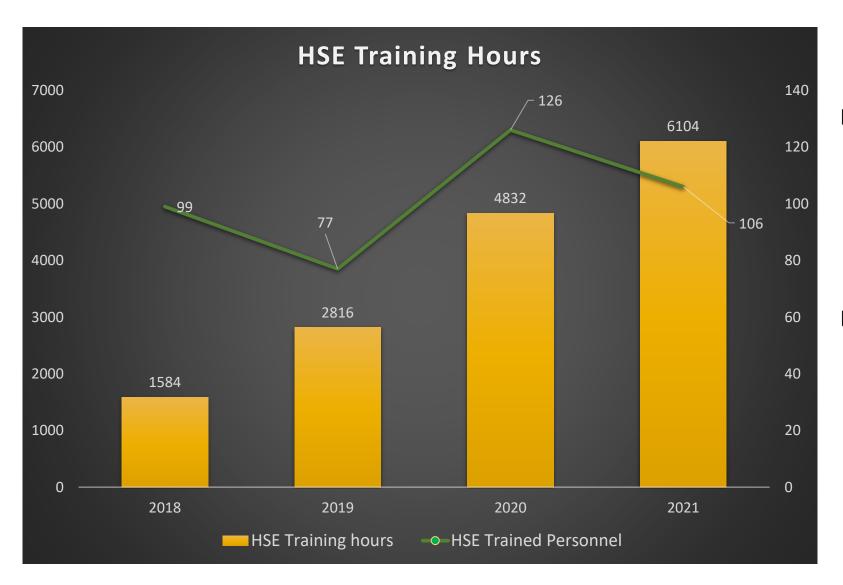








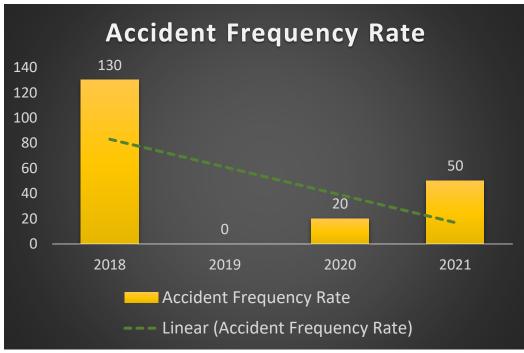
SAFETY STATS – HSE Trainings



- □ HSE trainings provided to all personnel on a regular basis in accordance with the Turkish OSH legislation (Law nr. 6331) which is 16 hrs. per employee per year.
- We focused on trainings more for the last 3 years and averaged more than 60 hrs. of trainings per employee last year.



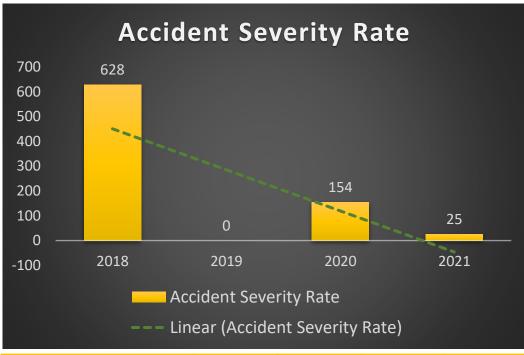
SAFETY STATS – Accidents



	2018	2019	2020	2021
Total man hours	46,200	89,701	91,108	40,582
# of accidents	6	0	2	2

Frequency Rate (FR) = $\frac{\text{Number of accidents x 1 000 000}}{\text{Total man hours of work performed}}$

- Accident Frequency Rate is number of accident per 1 million man hours worked.
- Accident Severity Rate is days lost by labor disability per 1 million man hours worked.



	2018	2019	2020	2021
Total man hours	46,200	89,701	91,108	40,582
# man days lost	29	0	14	1

Severity Rate (SR) = $\frac{\text{Number of days lost by labor disability x 1 000 000}}{\text{Total man hours of work performed}}$

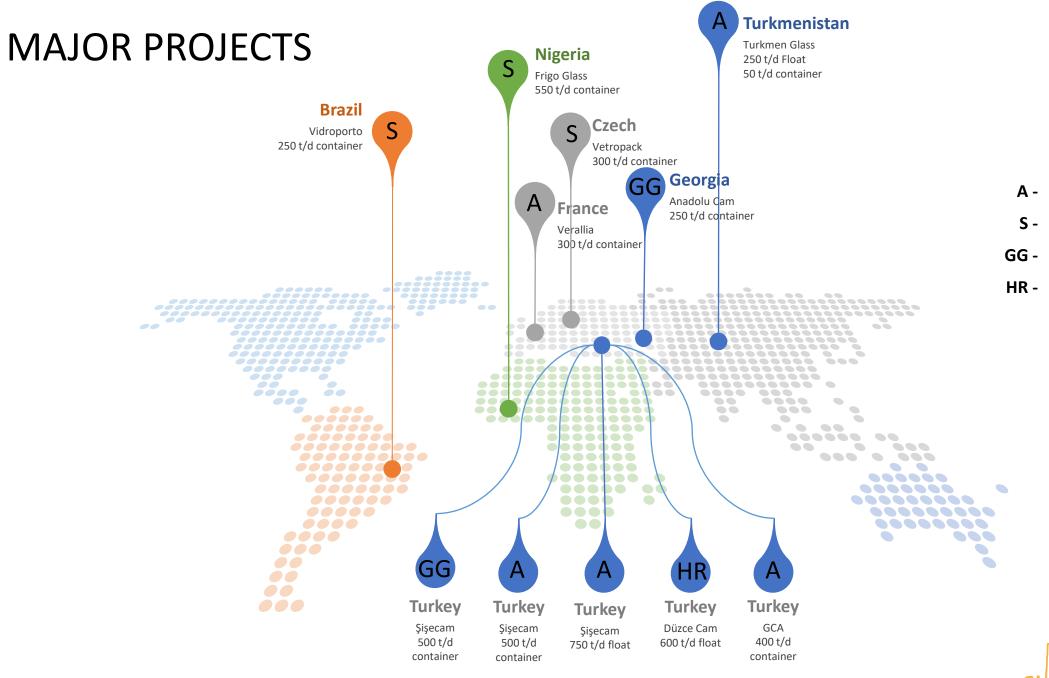


SAFETY STATS – Safety Performance / Project

#	# of	Project Names						
Years	Years Projects GCA	GCA, DUZCE CAM, SISECAM	SISECAM, DUZCE CAM, GCA	VERALLIA, SISECAM, TURKMEN GLASS, HORN	SISECAM, TURKMEN GLASS, HORN	SISECAM, DUZCE CAM, GCA, BESLER		
2016	6				0			
2017	5			0				
2018	6	3	3					
2019	5					0	# of work accidents	
2020	8	2						
2021	4		2					
TOTAL	34	5	5	0	0	0		

- ☐ Glasstech Refractory has completed 34 projects since 2016.
- ☐ We have completed 24 projects out of 34 projects with "0 work accidents".
- ☐ Our main HSE KPI for 2022 is "0 work accidents".







- A Assembly
- S Steelworks
- GG Glass-to-Glass
- HR Hot Repair



REFERENCES



























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Zig Ziglar



